



PRINTING TIPS

High-End Jersey

32 Single, 145 grams, 4.3oz 100% Combed Ring Spun Cotton

Plastisol- Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base Ink - Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

Soft Wash Jersey

34 Single, 130 Grams, 3.8oz 100% Combed Ring Spun Cotton

Plastisol- Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base Ink - Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

2X1 Rib

40 Single, 190 grams, 5.6oz 100% Combed Ring-Spun Cotton

Plastisol- Soft hand, flash about 180 degrees if needed, cure ink 320 degrees. Stretch additive recommended.

Water base Ink - Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

CVC Jersey

32 Single, 145 grams, 4.3oz 60% Combed Ring-Spun Cotton 40% Polyester

Plastisol- Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base Ink - Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

Lightweight Cotton Poly Jersey

30 Single, 132 grams, 3.9oz 60% Combed Ring-Spun Cotton 40% Polyester

Plastisol- Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base Ink - Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

Sueded Jersey

32 Single, 145 grams, 4.3oz 60% Combed Ring-Spun Cotton 40% Polyester

Plastisol- Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base Ink - Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

Slub Jersey

Women 36 Single, 135 grams, 4.0oz

Men: 30 Single, 175 grams, 5.0oz

60% Combed Ring-Spun Cotton 40% Polyester

Plastisol - Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base Ink - Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

Spandex Jersey

40 Single, 145 grams, 4.3oz

57% Combed Ring-Spun Cotton

Plastisol- Soft hand, flash about 180 degrees if needed, cure ink 320 degrees. Stretch additive recommended.

Water base Ink - Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

Lightweight French Terry

30 Single, 165 grams, 4.9oz 50% Combed Ring-Spun Cotton 50% Polyester

Plastisol - Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Water base Ink - Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

Tri-Blend Jersey

32 Single, 120 grams, 3.5oz

50% Polyester 25% Combed Ring-Spun Cotton 25% Rayon

Plastisol - Soft hand, low flash temperature cure ink 320 degrees. Water base

Ink - Low flash temperature, cure at 320 degrees for 90 seconds.

65/35 Poly Cotton

40 single, 120 grams, 3.7oz

65% Polyester 35% Combed Ring-Spun Cotton

Plastisol - Soft hand, low flash temperature cure ink 320 degrees. Water base

Ink - Low flash temperature, cure at 320 degrees for 90 seconds.

Burnout Jersey

Women: 32 single, 125 grams, 3.7oz

Men/Girls: 30 single, 135 grams, 4.0oz

65% Polyester 35% Combed Ring-Spun Cotton

High mesh count recommended.

Plastisol - Soft hand, low flash temperature cure ink 320 degrees.

Water base Ink - Low flash temperature, cure at 320 degrees for 90 seconds.

Waffle Thermal

36 Single, 190 grams, 5.6oz

60% Combed Ring-Spun Cotton 40% Polyester

Plastisol- Soft hand, flash about 180 degrees if needed, cure ink 320 degrees.

Stretch additive recommended.

Water base Ink - Flash about 180 degrees if needed, cure at 320 degrees for 90 seconds.

Next Level Apparel is providing the above information as a reference guide only. Actual temperatures, drying times, inks, or other elements of the printing process might vary based on equipment, location or any other number of factors. A test sample run is highly recommended, especially if you have a large order or if your printer does not specialize in printing on blended fabrics. Next Level Apparel assumes no liability for providing the above information. For more information please contact csr@nextlevelapparel.com.



NEXT LEVEL
A P P A R E L

PRINT GUIDE

DISCHARGE RATING

	COLOR NAME	PANTONE CODE	DISCHARGE RATING
	BANANA CREAM	1205 C	A
	BLACK		A
	CARDINAL	202 C	B
	COOL BLUE	7693 C	C
	CREAM	9162 C	A
	CANCUN	636 C	A
	DARK CHOCOLATE	412 C	B
	HEAVY METAL	447 C	A
	HOT PINK	211C	B
	INDIGO	7545 C	B
	IVORY	7499 U	A
	NATURAL	7499 U	A
	KELLY GREEN	347 C	C
	LT. BLUE	545 C	A
	LT. GRAY	Cool Gray 6 C	A
	LT. OLIVE	5763 U	A
	LT. PINK	494 C	B
	MIDNIGHT NAVY	539 C	C
	MILITARY GREEN	5743 C	A
	MINT	566U	B
	PURPLE RUSH	268C	C
	RED	186 C	V
	ROYAL	661C	C
	TAHITI BLUE	319 C	A
	TURQUOISE	7461C	A
	WARM GRAY	403C	A
	VIBRANT YELLOW	107C	C
	WHITE		N/A

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